



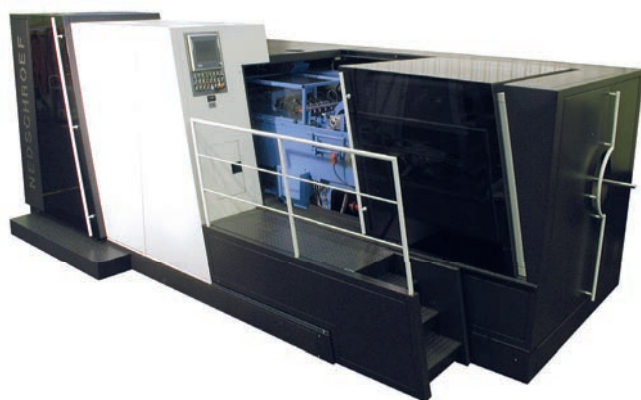
The Nedform cold forming machine is extended with an integrated pointing and threading station to form bolts (M5 to M20) in one operation. The dynamic bolt making process ensures a high-quality output at high speed. The unique modular concept enables customers to choose exactly the right features that are needed to fulfil their specific requirements.

Nedform Boltmaker

Producing bolts in one operation

Benefits

- Minimum floor space required because of compact design and one-cell-operation
- Consistent high-quality product output and long lifetime of tooling
- Operator friendly and easy maintenance
- Product versatility: suitable for an extensive wide range of bolts or parts
- Modular concept



Specifications

Machinetype	NBX12	NBX15	NBX15L	NBX18	NBX18L	NBX22S	NBX22M	NBX22L	NBX22EL
Number of dies	4-5-6	4-5-6	4-5-6	4-5-6	4-5-6	4-5-6	4-5-6	4-5-6	4-5-6
Maximum wire diameter (mm) (at 600 N/mm ²)	12	15	15	18	18	22	22	22	22
Maximum speed (parts/min.)	240	210	210	180	160	160	160	140	120/140
Maximum kick-out length (mm)	100	125	135	145	160	100	160	210	280/200
Thread diameter	M5-M12	M6-M14	M6-M14	M8-M18	M8-M18	M8-M20	M8-M20	M8-M20	M8-M20
Thread length (mm)	80	100	100	120	120	130	130	130	130

X = Number of dies

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